

# Hammer Finish Atlanta

## DESCRIPTION:

High gloss enamel based on special modified alkyd resin modified by special ingredients and aluminium paste. It meets the requirement of general industries for quick air top coat with mechanical resistance and with hammerd steel appearance for painting purpose of machines and equipments.

## RECOMMENDED USE:

1. machines
2. tools
3. implements

## TECHNICAL INFORMATION:

Color : available in all shades except white  
Viscosity : 4-5 min for cup no. 4 at 25 °C  
Density : 0.97 ± gm / cm<sup>3</sup>  
Dilution : 10 – 15 % by weight  
Solid content : 53 – 30

## APPLICATION DATA:

Application method : Air spray  
Thinner : Suitable thinner  
Applied pressure : 2 – 3 bar  
nozzletip : 1.5 – 1.8 mm.

**SURFACE PREPERATION:** the surface should be be clean, dry and free of dust , oils and grease.

## DRYING TIME:

- The figures given in the table are typical with  
\*Good ventilation (outdoor exposure or free circulation of air)  
\*Recommended dry film thickness (50-60 micron.)  
\*One coat on top of inert substrate

temperature	Surface dry/h.	Dry to flat/h.
25 °C	20 min.	12 h

The given data must be considered as guidelines only. The actual drying time may be shorter or longer, depending on existing Coating, generic type, film thickness, no. of coats, ventilation, temperature, requirement for early handling and mechanical Strength etc.

Hammer Finsh Atlanta 20000

## STORAGE &PACKING:

Storage : The product must be stored in dry space provided with adequate ventilation at 25°C & 65% R.H.  
Packing : 1 Kg  
4 Kg  
15 Kg

**HEALTH AND SAFETY:**

In the wet state this paint is highly inflammable. Spray under ventilated conditions. Do not breathe or inhale mist. Avoid skin contact spillage on the skin should immediately be removed with suitable cleanser, soap, and water. Eyes should be well flushed with water a medical attention sought immediately.

*The information this data sheet is given to the best of our knowledge based on laboratory testing and Practical experience. However, as the product is often used under conditions beyond our control, we can not guarantee anything but the quality of the product itself. We reserve the right to change the given without notice.*

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